## **CLAIMS**

## What is claimed is:

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- 1. A hearing aid body adapted to interchangeably fit inside either a right side or left side of an ear canal of a typical user such that a distal end of the body is disposed proximally adjacent to a tympanic membrane of said user.
- 2. The body of Claim 1 formed of two half shells joined together with hollow interiors for housing hearing aid components.
- 3. The body of Claim 2 in which a soft tip is secured at the distal end of the body.
- 4. The body of Claim 3 wherein the tip includes a sound port for coupling sound from a receiver housed in the body to the membrane of a hearing aid user.
- 5. A non-specific removable hearing aid having a shell which is shaped to be useable with a right ear or left ear and which houses the requisite component for a functional hearing aid.
- 6. The hearing aid of Claim 5 in which the shell is formed of two halves which are bonded together and wherein a flexible tip is retained at a distal end of the shell.
- 7. The hearing aid of claim 6 in which the components include a permanently wired battery and the hearing aid is adapted to be disposable.
- 8. A hearing aid formed of a semi-rigid shell enclosing hearing aid components with a flexible tip retained at one of the shell, the shell having a shape adapted to fit in the ear canal of either a right or left human ear.

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- The hearing aid of Claim 8 in which the tip contains a receiver and a sound tube 9. extending between the receiver and a distal end of the tip.
- The hearing aid of Claim 9 in which the shell is formed of two half-shells joined 10. together and in which the components include a microphone, and signal processing electronics and a battery permanently wired to the electronics.

A method of making a model of a hearing aid housing which is adapted to be 11. inserted into either a right side or a left side of an ear canal adjacent to a tympanic membrane of a typical user comprising the steps of:

- a) obtaining sample ear impressions from a plurality of subjects;
- b) generating three-dimensional topological data corresponding to each the surface of the samples;

c) generating volume data representing volumes corresponding to the 3D geometry of the topological data obtained from each sample;

processing the volume data of each sample to generate a first single set of data which represents the intersection of all the volumes;

e) using the first set of data to generate a second set of data representing a mirror image of the first set of data;

f) using the first and second sets of data to generate a third set of data representing a third volume resulting from the intersection of the two sets of data; and

g) using the third set of data to produce a physical model representing the third volume.

- A shell for a hearing aid made in accordance with the model made in accordance with the method of Claim 11.
- The shell of Claim 12 formed of two half-shells joined together. 25 13.

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12.

- 14. A hearing aid made from components mounted in the shell of Claim 13.
- 15. The hearing aid of Claim 14 in which the shell contains at least the following components required for a functional hearing aid, a battery, a microphone, signal processing electronics and a receiver.

α length "L" by width "w"

5 16. A body for a hearing aid unit having an oval cross section which gradually varies from an outer dimension of about .519 mm by .406 mm to a middle dimension of about .470 mm by .336 mm and to an inner dimension of about

.228 mm by .214 mm.

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